

Feeder Spring Tension

[JellyBox HowTo: Feeder Spring Tension](#)



Filament (feeder spring) Tension

1. For common rigid filaments like PLA, ABS, PETG, you want a lot of pressure. Put as much pressure on the spring as you can. (If you tighten the spring too much, you will not be able to release the feeder at all. So just loosen it then until you can release the feeder.)
2. For flexible filaments or softer filaments in general like TPU, NinjaFlex etc, you need to experiment with the pressure. Less is usually more with flexibles! You can't push on rubber too much before it starts buckling. Start with little pressure and only increase as needed.