

Load/Unload Filament

[JellyBox HowTo: Load and Unload Filament](#)



Load Filament

1. Heat up the nozzle to at least the glass transition temperature of the filament you're using (for PLA, do 210C).
 - a. Select Nozzle temp > 210C on the LCD controller
2. Release the filament feeder by pressing on the top of the green feeder arm (there's a little circle there)
3. Cut the filament at a 45 degree angle with the supplied snips
4. Load the filament by hand into the extruder. Push it all the way into the hot end until you can see the filament being extruded.
5. Secure the feeder. Press on the top of the feeder arm again and secure the latch on the bottom.
6. Done!

Unload Filament

1. Heat up the nozzle to at least the glass transition temperature of the filament you're using (for PLA, do 210C).
 - a. Select Nozzle temp > 210C on the LCD controller
2. Release the filament feeder by pressing on the top of the green feeder arm (there's a little circle there)
3. Pull the filament out with your hand.
4. Visually inspect the drive gear to see if any stray filament got caught up in there and clean as needed.
5. Done!