## #join Top

## JellyBox HowTo: 23 Top



In this video, we finish the box with the TOP acrylic piece.

## You'll Need:



Top acrylic piece (1) Short smooth rods (2) Skate bearings (4) 6" zip ties (15) Corner connectors (5) Filament guide (1)

Title: Prepare the Spool Rollers



Put two skate bearings on each smooth rod.

Title: Attach the Rollers



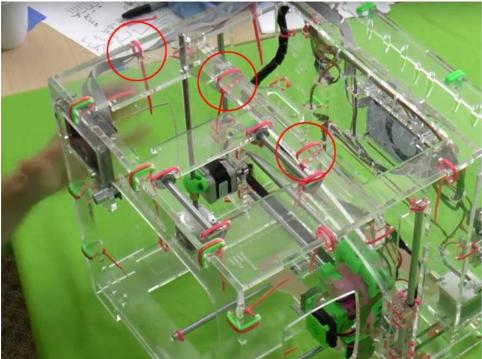
Use four 6" zip ties to attach the rollers to the top acrylic piece.

The rollers should go on the underside (in the picture the measuring scale is on the left).

If you only have one roller, it's best to have it on the right side (in the picture it's left as it's upside down).

Note: since JellyBox 1.3.1, there is only one spool roller slot on the top. It makes for a stronger printer and it can fit even obscenely thick spools.

Title: Attach the Top



! Placing the top may require some wiggling due to different stresses all around the printer.

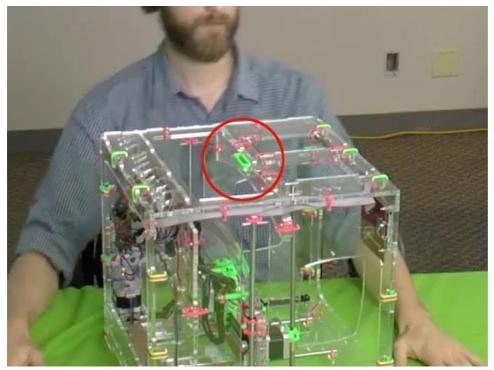
Use five corner clips to attach the top.

Use the remaining zip ties to secure the top to the box.

On the left side capture the LCD cable underneath the zip ties to keep it out of the way.

On the brace, placing the zip tie heads in front prevents snagging when carrying the printer.

Title: Filament Guide.



Finally, snap the filament guide in the center of the top.